CUSTOM ENGRAVING AND SILK SCREENING

ENGRAVING
The most durable method of custom marking. The wallplate surface is deeply etched and the resultant ‘grooves’ are paint filled. The marking is below the surface of the wallplate so the plate is protected from frequent and rough contact. Ideal for hospitals, schools and other public institutions.

- **Letter Size**: 1/8, 3/16, 1/4, and 3/8 inch letter sizes are standard. (Consult factory for other sizes.)
- **Color**: black, red and white filled letters are standard.
- **Material**: choice of brass, bronze, stainless steel or thermoplastic wallplates.
- **Art**: A sketch of the wallplate along with the engraved layout is required.

SILK SCREENING
The ‘silk screen’ is the best method of marking plates when there is a large quantity of wallplates or when complex copy or designs are required. A photo negative of the desired marking is made for each group of plates and is then transferred onto a porous screen held in a frame. A special ink is then squeezed through the screen onto the surface of successive wallplates to produce the desired copy.

- **Letter Size**: if not specified, the height of the letters will be selected to best fit space
- **Color**: black, red and white lettering are standard.
- **Material**: only satin finish, smooth painted or thermoplastic wallplates.
- **Order Size**: Suggested order—50 wallplates or more. (Smaller quantities may be cost prohibitive.)
- **Art**: Photo reproducible artwork is required where trademarks or complex designs are to be silk screened.

FOR MORE INFORMATION CONTACT:

Mulberry Metal Products, Inc. Union, New Jersey 07083
Tel: 908-688-8850 Fax: 908-688-7294 www.mulberrymetal.com
How to order an engraved wallplate

1. Material—First select the wallplate size (i.e., Standard, Princess, Oversize, etc.), as well as the opening or configuration from our wallplate catalog (Catalog A).

Then choose from the following finishes that can be engraved:

- Stainless Steel (53000, 57000, 68000, 70000, 93000 or 97000 Series)
- Brass (54000, 64000, 94000 or 96000) Bronze (56000, 66000, 65000, 69000 Series)
- Thermoplastic (Endura) (77000A, 77000G, 77000R, 90000, 91000 or 92000 Series) (Almond, Gray, Red, White, Brown or Ivory)

2. Character Size & Paint Fill:

- Next select the size of the character (the engraved letters, numbers, etc.)—choose from 1/8, 3/16, 1/4, or 3/8 inch letter sizes. (Our most common engraving size is 1/4 inch.)
- Our standard print font is Arial; letters are routinely engraved in Caps and in a horizontal direction (although lower-case and vertical printing can be made available on a special basis).
- Keep in mind that there is a per-plate charge for each engraved character whether it is a letter, a number, punctuation mark, dash or marking of any kind.
- Next choose the paint fill; characters can be filled with black, red or white paint.

3. Placing An Order:

- Use prefix—Item No. “00001E” when a Brass or Stainless Steel wallplate is required; Item No. “00001L” for Thermoplastic (Endura) wallplates.
- Then enter the standard catalog number that you need followed by the number of characters that you require (“—__CH”)
- Example: Suppose you require a 1-gang 302-type stainless steel wallplate with a 5/8 inch opening (our Cat. No. 93201) and you need the word “TELEPHONE” engraved below our center hole.

You would order the following part number: “00001E-93201-9CH”

- Along with your purchase order, you will need to send us a sketch of the wallplate that includes the actual engraving and its location. Be sure to specify the quantity required, the character size, as well as the paint fill.
- If you need engraving (or silk-screening) and you are unable to find the wallplate or cover that you require in any of our literature, please consult our factory. Custom plates and covers are often available.

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